DRAWING MADE IN THIRD ANGLE PROJECTION

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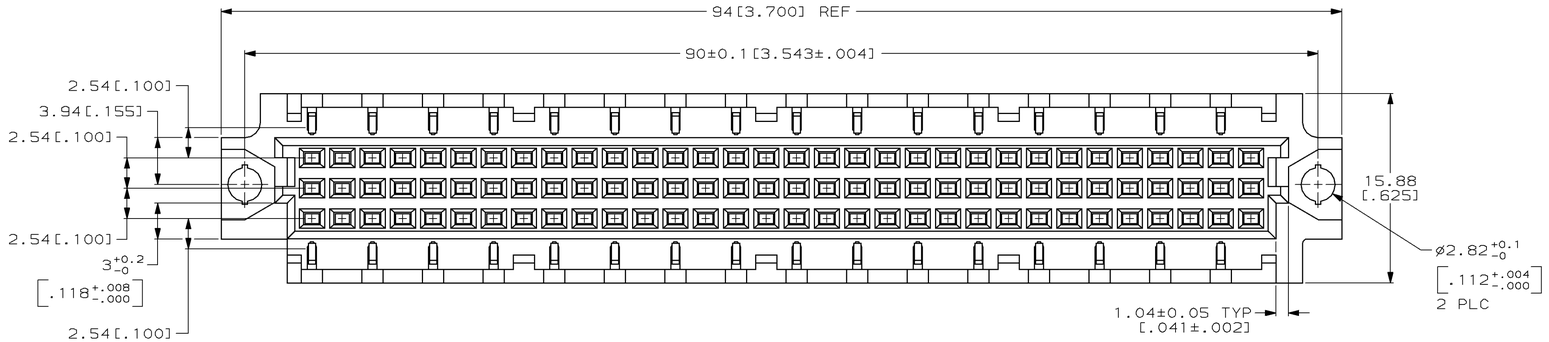
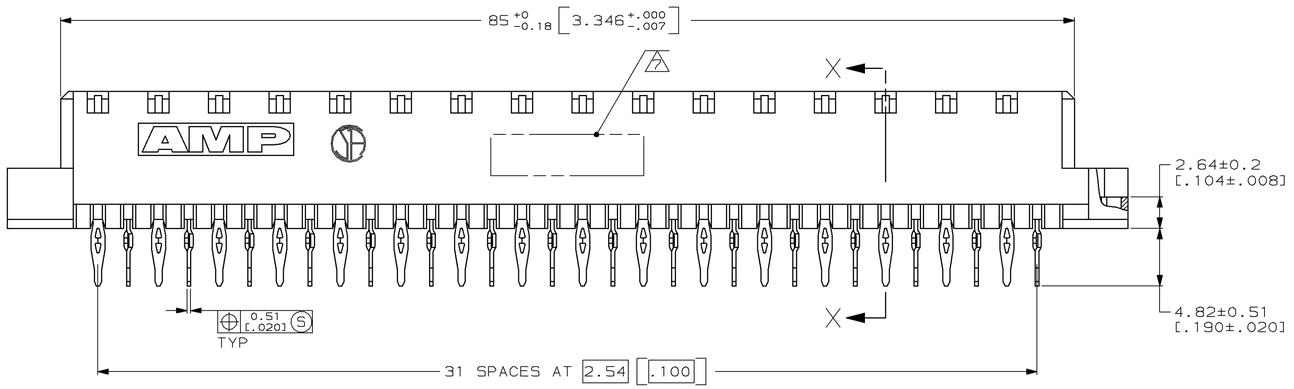
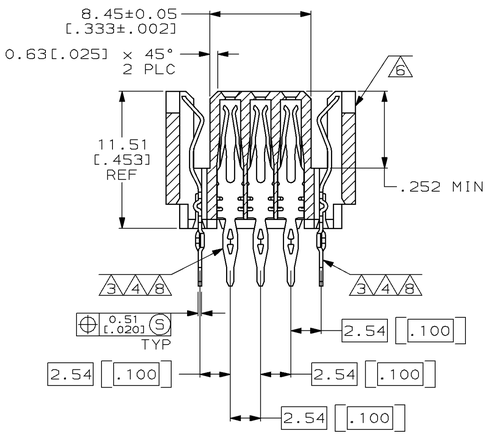
LOC	DIST
AD	25

P	F	ZONE	LTR	REVISIONS DESCRIPTION	DATE	APPD
			N	EC 0504-0087-96	11/18/96	CR

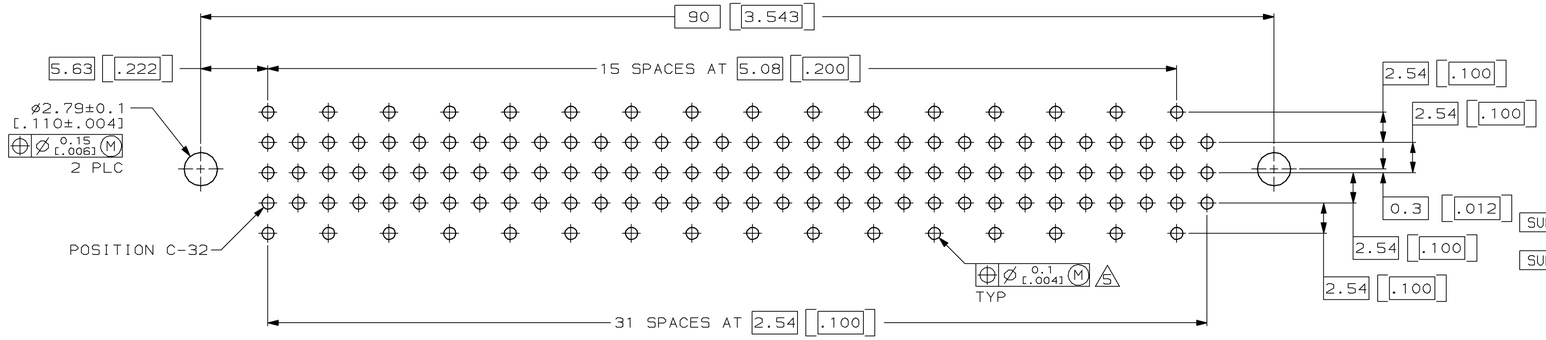


1. HOUSING MATERIAL: GLASS-FILLED POLYESTER. COLOR: GRAY.
2. CONTACT MATERIAL: PHOSPHOR BRONZE.
3. CONTACT FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN-LEAD PLATE ON TAILS.
4. CONTACT FINISH: DIN 41612 CLASS 3 IN CONTACT AREA. TIN-LEAD PLATE ON TAILS.
5. ACTION PIN POSTS REQUIRE 1.57[.062] MINIMUM THICK PC BOARD. RECOMMENDED PC BOARD HOLES ARE 1.15±0.25[.0453±.0010] DIAMETER DRILLED WITH 0.02-0.08[.001-.003] COPPER AND 0.008[.0003] MINIMUM TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING IS 0.94-1.09[.037-.043] DIAMETER.
6. HOT-STAMPING ON THIS SIDE.
7. PART NUMBER, DATE CODE, HOT-STAMPED THIS APPROXIMATE AREA.
8. CONTACT FINISH: 0.00127[.000050] GOLD IN CONTACT AREA. 0.00127[.000050] NICKEL UNDERPLATE ALL OVER. TIN-LEAD PLATE ON TAILS.





SECTION X-X



PC BOARD LAYOUT

SUPERSEDED BY 650992-5	4	ALL POSITIONS	*	*	*	*	*	128	650992-9
	3	ALL POSITIONS	*	*	*	*	*	128	650992-5
SUPERSEDED BY 650992-5	3	ALL POSITIONS	*	*	*	*	*	128	650992-4
	8	ALL POSITIONS	*	*	*	*	*	128	650992-1
NOTES	POSITIONS LOADED	ROWS LOADED	Y	X	C	B	A	NO. OF LOADED POSITIONS	ASSY PART NUMBER

PART NO

DO NOT SCALE PRINT.
UNLESS SPECIFIED
DIMENSIONS IN mm [INCHES]
TOLERANCES ON :
1 PLC DEC ± -
2 PLC DEC ± 0.13[.005]
ANGLES ± -

MATERIAL
HOUSING: 1
CONTACTS: 2

FINISH
CONTACTS: 3 4 8

DR D BIECHLER 07/12/91
CHK D.C. RUBENDALL 1/14/92
APPD D.C. RUBENDALL 1/14/92
APPD K.R. PARMER 1/14/92
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT _

AMP Incorporated
Harrisburg, PA 17105-3608

NAME
RECEPTACLE ASSEMBLY,
ENHANCED EUROCARD

SIZE D | CAGE CODE 00779 | DRAWING NO 650992
SCALE 4:1 | SHEET 1 OF 1

AMP 1756-3 REV 11-89

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CUSTOMER DRAWING